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PRODUCT DATA SHEET AND INSTALLATION INSTRUCTIONS

QWIKDOT

PART NO. 33905 and 33906

FEBRUARY 2014

READ BEFORE USING THIS PRODUCT

GENERAL Crafco QwikDots are peel and stick pressure sensitive polymer modified asphalt adhesive round pads used for adhering delineator posts, rumble strips, parking bumpers, temporary sign posts, temporary markers or other items to both asphalt concrete and portland cement concrete pavement surfaces. QwikDots are supplied in two sizes, either 6inch (15 cm) diameter (Part No 33905) with 60 per box, or 8 inch (20 cm) diameter (Part No 33906) with 40 per box. VOC = 0 g/l.

SPECIFICATION CONFORMANCE

Crafco QwikDots meet the following requirements:

<u>Tests</u>	<u>Specification Limit</u>
Softening Point (ASTM D36) *	225°F (107°C) min.
Flexibility 90° Bend, 1" (25mm) mandrel (ASTM D3111)	Pass at -30°F (-34°C)
Cone Penetration, 77°F (25°C) (ASTM 5329)*	50 max.
Elongation 77°F (25°C) (ASTM D412 Die C)	1000% min.
Opening to Traffic Time	Immediate

*Note, these tests require heating QwikDots to 350F (177C) according to ASTM D5167 to prepare the test specimens.

INSTALLATION Prior to use, all persons involved with installation shall read the MSDS for QwikDots and follow the listed safety requirements. Pavement surfaces must be clean and dry prior to installation. Surfaces should be blown clean with high pressure clean, dry, oil free air at a minimum pressure of 90 psi (62 kpa) to remove all dust, dirt, or other surface contaminants. Minimum pavement temperature for installation is 70F (21C), and minimum air temperature is 40F (4C). If pavement or air temperature is less than 70 F (21C), the pavement surface is to be warmed with a torch or heat lance. The QwikDot used should be slightly larger than the base of the item being adhered. For long items, such as parking bumpers, a minimum of 2 QwikDots should be used, placed at a maximum spacing of 12 inches (30 cm). To install, the QwikDot is placed onto the pavement surface with the adhesive side down. After the QwikDot is applied, and with the release liner still on the top surface, apply pressure to the QwikDot to establish adhesion. The release liner is then removed to expose the upper adhesive surface. If temperature is below 70F (21C), the top surface of the QwikDot is to be lightly warmed with a heat lance or torch (approximately 2-5 seconds), and then the item being adhered is immediately placed by pressing it firmly into the QwikDot. If temperature is above 70F (21C), warming is not required, but may be done for improved adhesion.

PACKAGING QwikDots are packaged in boxes for ease of transport and use. The 6 inch (15 cm) QwikDots are packaged 60 per box and the 8 inch (20 cm) QwikDots are packaged with 40 per box. QwikDots are sold by the box.

WARRANTY CRAFTCO, Inc. warrants that CRAFTCO products meet applicable ASTM, AASHTO, Federal or State specifications at time of shipment. Techniques used for the preparation of the cracks and joints prior to sealing or filling are beyond our control as are the use and application of the products; therefore, Crafco shall not be responsible for improperly applied or misused products. Remedies against Crafco, Inc., as agreed to by Crafco, are limited to replacing nonconforming product or refund (full or partial) of purchase price from Crafco, Inc. All claims for breach of this warranty must be made within three (3) months of the date of use or twelve (12) months from the date of delivery by Crafco, Inc. whichever is earlier. There shall be no other warranties expressed or implied. **For optimum performance, follow Crafco recommendations for product installation.**