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**E N G I N E E R I N G**  
**M E M O R A N D U M**

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**DATE:** May 5, 2008  
**TO:** Distributors/Dealers  
**FROM:** Don Timme  
**RE:** 46060 Flow Control Valve

We have experienced some stiffness in the flow control knob on the Series II machines. The knob may not turn at all. To prevent this from problem the stem will need to be lubricated with WD-40 or other light oil once a month.