

HEAT TRANSFER OIL RELACEMENT PROCEDURE

1. Completely drain the HTO by removing the drain cap on the HTO drain pipe. This pipe is located below the trailer deck towards the rear of the unit.
2. When the HTO is completely drained, replace the cap on the drain pipe.
3. Fill the HTO tank approximately half way up the dipstick with **Crafco Clean-it**, part number #33950.
4. Heat the unit to 175°F (**DO NOT EXCEED 200°F**). Turn off the burner and drive the unit around for 10-20 minutes. Allow the unit to cool before proceeding.
5. Again remove the cap on the HTO drain pipe and allow the cleaner to completely drain from the tank. It may require a long screw driver to be inserted into the drain pipe to agitate any hard material that has fallen to the bottom of the tank and prevent the liquid from flowing freely. NOTE: Do not use a pump to draw the cleaner out of the top of the tank.
6. Replace the drain cap and fill the unit with the appropriate amount of HTO for your unit. Make sure the unit is level while filling the HTO.
7. Turn the burner "ON" and set HTO temperature to 250°F. **DO NOT EXCEED 300°F**. Allow the unit to heat as long as required (2-3 hours) to evaporate any water (Crafco Cleaners have a water wax base) from the HTO.
8. Allow the unit to cool and recheck the HTO level. Add additional HTO as needed.
6. On the initial start-up after changing the HTO it is recommended that the HTO temperature be set at 300°F and unit to be brought up to 300°F max. If excessive steam or oil is emitted from the overflow, stop and allow any further moisture to evaporate before continuing to heat. If no steam or oil is emitted from the overflow continue to heat the unit up to operation temperature.