
ENGINEERING



MEMORANDUM

DATE: April 3, 2006
TO: All Distributors
FROM: Floyd Schave- Chief Engineer- Equipment
RE: Hydraulic valve pressure settings
CC:

When a hydraulic valve is sent out for service/ replacement, the relief valve (hydraulic pressure) must be adjusted after the part is installed on the machine. These parts are not sent preset.

I have attached a list for your review of the Crafcco part number, application, and relief valve setting needed. If the procedure for setting is unknown, please contact Customer Service at 1-800-528-8242.

Machine Model	Mat'l pump	P/N	Mixer	P/N
EZ 50	-----	-----	1500 psi	40083
EZ 100	1500 psi	41092	1000 psi	41093
EZ 200	1500 psi	41092	1000 psi	41093
EZ 400	1500 psi	41092	1500 psi	41093
SS 60	1400 psi	44890	1400 psi	44890
SS 125	1800 psi	44890	1300 psi	44890
SS 250	2300 psi	44890	1800 psi	44890
Patcher I	-----	-----	1800 psi	56340
Patcher II	-----	-----	1800 psi	56340
BAX 250	250 psi	55385	500 psi	55385
Magnum (92350)- auger-	1800 psi			

Mattei compressor valve (44826)- 2500 psi spike at compressor start.