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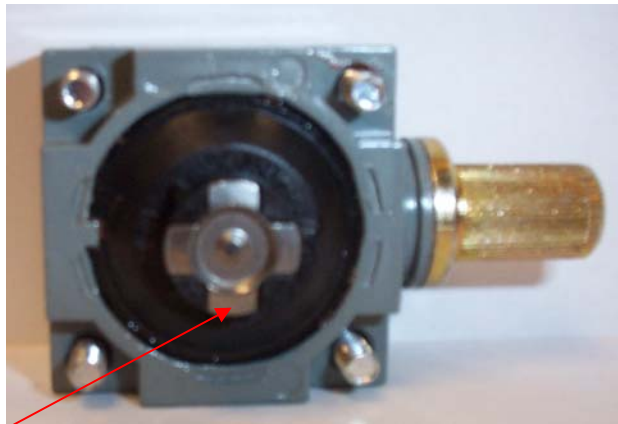
**E N G I N E E R I N G**  
**M E M O R A N D U M**



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**DATE:** February 26, 2009  
**TO:** Distributors/Dealers  
**FROM:** Don Timme  
**RE:** Recirculation Switch on Series II  
**CC:**

The recirculation switch on the Series II currently works if the wand sticks to the paddle when removing it from the shoebox. The following illustrations show how to make the switch work in one direction only. The following picture represents the recirc switch after the head has been removed to make the adjustments. It is not necessary to remove the rest of the switch from the shoebox.



— There is an arrow on one of the tabs of this center metal piece. There are letters representing CW, CCW, CW / CCW on the black rubber area. It is factory set to CW / CCW which allows it to actuate in either direction. To change it to CCW lift the center metal piece and rotate until the arrow is pointing towards the CCW. Now the switch will only activate when you push the paddle into the shoebox.

We are currently making this change at the factory to all Series II machines.