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**PRODUCT DATA SHEET**  
**HOT-APPLIED BITUMINOUS**  
**MARKER ADHESIVE**

PART NO. 34269

JANUARY 2008

**READ BEFORE USING THIS PRODUCT**

**GENERAL** Crafco Hot-Applied Bituminous Marker Adhesive is a hot-applied adhesive which, when properly applied, bonds markers and reflectors to both asphalt and concrete pavement surfaces. The adhesive is supplied as an easy to use single component material which is easily melted and poured or pumped onto pavement surfaces. Since it is a hot melt composition, the adhesive sets up on cooling and is ready for traffic in less than 5 minutes. Heating can be performed in either directly or indirectly heated melting units. The adhesive contains no rubber polymers which can degrade at application temperature. Hot-Applied Bituminous Marker Adhesive has been a quality Crafco product for over 20 years, and has achieved the Crafco **CERTIFIED PERFORMANCE** designation. VOC = 0 g/l.

**SPECIFICATION CONFORMANCE** Hot-Applied Bituminous Marker Adhesive meets requirements for bituminous adhesive for pavement markers specified in ASTM D4280 and D4383. After melting, using gentle heating supplied by a hot plate or flame and stirring while heating to 400°F (204°C) the adhesive meets the following requirements:



\*For details go to Crafco.com

**Adhesive Properties**

Softening Point (ASTM D36)  
 34269 Softening Point (ASTM D36)  
 Penetration, 77°F (25°C) (ASTM D5)  
 Penetration, 140°F (60°C) (ASTM D5)  
 Flow, 158°F (70°C), 5hr (ASTM D 5329 modified)  
 Heat Stability Flow  
 Viscosity 400°F (204°C) (ASTM D2669)  
 Flash Point, C.O.C. (ASTM D92)  
 Recommended Pour Temperature  
 Shelf Life

**ASTM D4280 and D4383**

**Specification Limits**

200-260°F (93-127°C)  
 210-230°F (99-110°C)  
 10-18  
 45-65  
 0.2 inch (5mm) max.  
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 30-75 poise  
 550°F (288°C) min.  
 375-425°F (191-218°C)  
 2 year min.

**Filler Free Material**

Penetration, 100g, 5s, 77°F(25°C) (ASTM D5)  
 Viscosity, 275°F (135°C) (ASTM D2171)  
 Viscosity ratio, 275°F (135°C)

**Properties**

25 min.  
 12-100 poise  
 2.2 max.

**Filler**

Filler content, % by weight  
 Filler fineness, No. 100 sieve  
     No. 200 sieve  
     No. 325 sieve

**Properties**

65-75%  
 100% min.  
 95% min.  
 75% min.

**INSTALLATION** The specific gravity of the adhesive is 1.8 at 60°F (15.5°C). Prior to use, the user must read and follow Installation Instructions for Hot-Applied Pavement Marker Adhesives to verify proper product selection, heating methods, pavement preparation procedures, application geometry, usage precautions and safety procedures. These instructions are provided with each pallet of adhesive.

**PACKAGING** Hot-Applied Bituminous Marker Adhesive is supplied in self-release 3 compartment disposable boxes which contain approximately 50 lbs. (22.7 kg) of material. The boxes are palletized into shipping units weighing approximately 2400 lbs. (1091 kg). Material is sold by the net pallet weight.

**WARRANTY** CRAFCO, Inc. warrants that CRAFCO products meet applicable ASTM, AASHTO, Federal or State specifications at time of shipment. Techniques used for the preparation of the cracks and joints prior to sealing or filling are beyond our control as are the use and application of the products; therefore, Crafco shall not be responsible for improperly applied or misused products. Remedies against Crafco, Inc., as agreed to by Crafco, are limited to replacing nonconforming product or refund (full or partial) of purchase price from Crafco, Inc. All claims for breach of this warranty must be made within three (3) months of the date of use or twelve (12) months from the date of delivery by Crafco, Inc. whichever is earlier. There shall be no other warranties expressed or implied. **For optimum performance, follow Crafco recommendations for product installation**