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PRODUCT DATA SHEET

ASPHALT ADHESIVE 275

PART NO. 34275

JANUARY 2008

READ BEFORE USING THIS PRODUCT

GENERAL Crafco Asphalt Adhesive 275 is a hot-applied polymer modified asphalt adhesive that is specially formulated to be a very low viscosity, tacky, adhesive material to properly function in specialty applications. VOC = 0 g/l.

SPECIFICATION CONFORMANCE The Crafco recommended specification limits for Asphalt Adhesive 275 when heated in accordance with ASTM D5167 to the safe heating temperature are as follows:

<u>Test</u>	<u>CRAFCO Recommended Specification</u>
Viscosity @ 400°F (204°C) (ASTM D4402)	500 max.
Cone Penetration (ASTM D5329)	40 - 70
Softening Point (ASTM D36)	130°F (54°C) min.
Resilience, (ASTM D 5329)	5% minimum
Maximum Heating Temperature	400°F (204°C)
Application Temperature Range	325°F - 400°F (163 - 204°C)

INSTALLATION The unit weight of Crafco Asphalt Adhesive 275 is 8.35lbs. per gallon (1.00 kg/L) at 60°F (15.5°C). Prior to use, the user must read and follow Installation Instructions.

PACKAGING Packaging consists of individual boxes of product which are palletized into shipping units. Boxes contain a non-adherent film which permits easy removal of the product. Each pallet contains 72 boxes which are stacked in six layers of 12 boxes per layer. The weight of product in each box does not exceed 40 lbs. (18kg) and pallet weights do not exceed 2,880 lbs. (1310kg). Pallets of product are weighed and product is sold by the net weight of product. Product boxes are manufactured from double wall kraft board producing a minimum bursting test certification of 350 psi (241 N/cm²) and using water resistant adhesives. Boxes use tape closure and do not contain any staples. Boxes are labeled with the product name, part number, lot number, specification conformance, application temperatures and safety instructions. Palletized units are protected from the weather using a three mil thick plastic bag, a weather and moisture resistant cap sheet and a minimum of two layers of six month u.v. protected stretch wrap. Pallets are labeled with the product part number, lot number and net weight. Installation Instructions are provided with each pallet in a weather resistant enclosure.

WARRANTY Crafco, Inc. warrants that Crafco products meet applicable ASTM, AASHTO, Federal or State specifications at time of shipment. Techniques used for the preparation of the cracks and joints prior to sealing or filling are beyond our control as are the use and application of the products; therefore, Crafco shall not be responsible for improperly applied or misused products. Remedies against Crafco, Inc., as agreed to by Crafco, are limited to replacing nonconforming product or refund (full or partial) of purchase price from Crafco, Inc. All claims for breach of this warranty must be made within three (3) months of the date of use or twelve (12) months from the date of delivery by Crafco, Inc. whichever is earlier. There shall be no other warranties expressed or implied. **For optimum performance, follow Crafco recommendations for product installation**