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**PRODUCT DATA SHEET**  
**ROADSAVER LOW TACK**

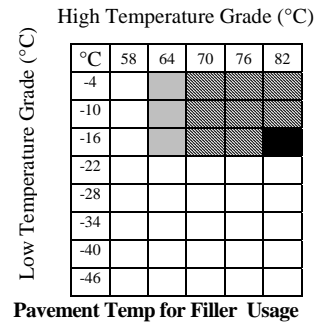
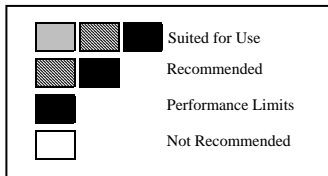
PART NO. 34543

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**READ BEFORE USING THIS PRODUCT**

**GENERAL** RoadSaver Low Tack is a single component, hot-applied petroleum based product which is used to fill cracks in both asphalt and portland cement concrete pavements in moderate to hot climates. RoadSaver Low Tack is supplied in solid form which when melted and properly applied forms a high stiffness, adhesive and flexible compound that resists cracking at winter temperatures and is highly resistant to flow or pick-up at extreme summer temperatures. RoadSaver Low Tack can be used in highway, street, airfield and parking lot pavements. It can be applied to pavement cracks using either pressure feed melter applicators or pour pots. At application temperature it is a free flowing, self-leveling product. RoadSaver Low Tack is specifically formulated to be a stiff, flow resistant, yet flexible product which is suited for use in areas subject to slow moving vehicle traffic where high resistance to pick-up or tracking is required. VOC = 0 g/l.

**USAGE GUIDELINES** RoadSaver Low Tack pavement temperature performance limits are 82-16 for crack filling. Usage recommendations are shown in Crafcro pavement temperature grade charts shown at the right. Refer to Crafcro Product Selection Procedures to determine sealant or filler use and pavement temperature grades.



**SPECIFICATION CONFORMANCE** RoadSaver Low Tack meets the following requirements of ASTM D6690, Type I, "Joint and Crack Sealants, Hot-applied, for Concrete and Asphalt Pavements", (formerly ASTM D1190, AASHTO M173 and Federal Specification SS-S-164). Specifications as follows:

<u>Test</u>	<u>ASTM D6690, Type I Spec. Limits</u>
Cone Penetration	90 max.
Softening Point	176F (80C) min.
Asphalt Compatibility	Pass
Recommended Pour Temperature	380°F (193°C)
Maximum Heating Temperature	400°F (204°C)
Additional specifications when heated to the maximum heating temperature in accordance with ASTM D5167:	
Resilience, (ASTM D5329)	30% min.
Softening Point (ASTM D36)	200°F (93°C) min.
Ductility, 77°F (25°C)(ASTM D113)	50 cm min.
Flexibility, 0°F (-18°C), 180 degree	Pass
5 sec., 1/2" (12 mm) dia. (ASTM D3111)	

**INSTALLATION** The unit weight of RoadSaver Low Tack is 10.6 lbs. per gallon (1.27 kg/L) at 60F (15.5C). Prior to use, the user must read and follow Installation Instructions for Hot Applied RoadSaver, PolyFlex, Parking Lot and Asphalt Rubber Products to verify proper product selection, heating methods, pavement preparation procedures, application geometry, usage precautions and safety procedures. These instructions are provided with each pallet of sealant.

**PACKAGING** Packaging consists of individual boxes of product which are palletized into shipping units. Boxes contain a non-adherent film which permits easy removal of the sealant. Each pallet contains 72 boxes which are stacked in six layers of 12 boxes per layer. The weight of product in each box does not exceed 40 lbs. (18kg) and pallet weights do not exceed 2,880 lbs. (1310kg). Pallets of product are weighed and product is sold by the net weight of product. Product boxes are manufactured from double wall kraft board producing a minimum bursting test certification of 350 psi (241 N/cm<sup>2</sup>) and using water resistant adhesives. Boxes use tape closure and do not contain any staples. Boxes are labeled with the product name, part number, lot number, specification conformance, application temperatures and safety instructions. Palletized units are protected from the weather using a three mil thick plastic bag, a weather and moisture resistant cap sheet and a minimum of two layers of six month u.v. protected stretch wrap. Pallets are labeled with the product part number, lot number and net weight. Installation Instructions are provided with each pallet in a weather resistant enclosure.

**WARRANTY** CRAFCO, Inc. warrants that CRAFCO products meet applicable ASTM, AASHTO, Federal or State specifications at time of shipment. Techniques used for the preparation of the cracks and joints prior to sealing or filling are beyond our control as are the use and application of the products; therefore, Crafcro shall not be responsible for improperly applied or misused products. Remedies against Crafcro, Inc., as agreed to by Crafcro, are limited to replacing nonconforming product or refund (full or partial) of purchase price from Crafcro, Inc. All claims for breach of this warranty must be made within three (3) months of the date of use or twelve (12) months from the date of delivery by Crafcro, Inc. whichever is earlier. There shall be no other warranties expressed or implied. **For optimum performance, follow Crafcro recommendations for product installation.**